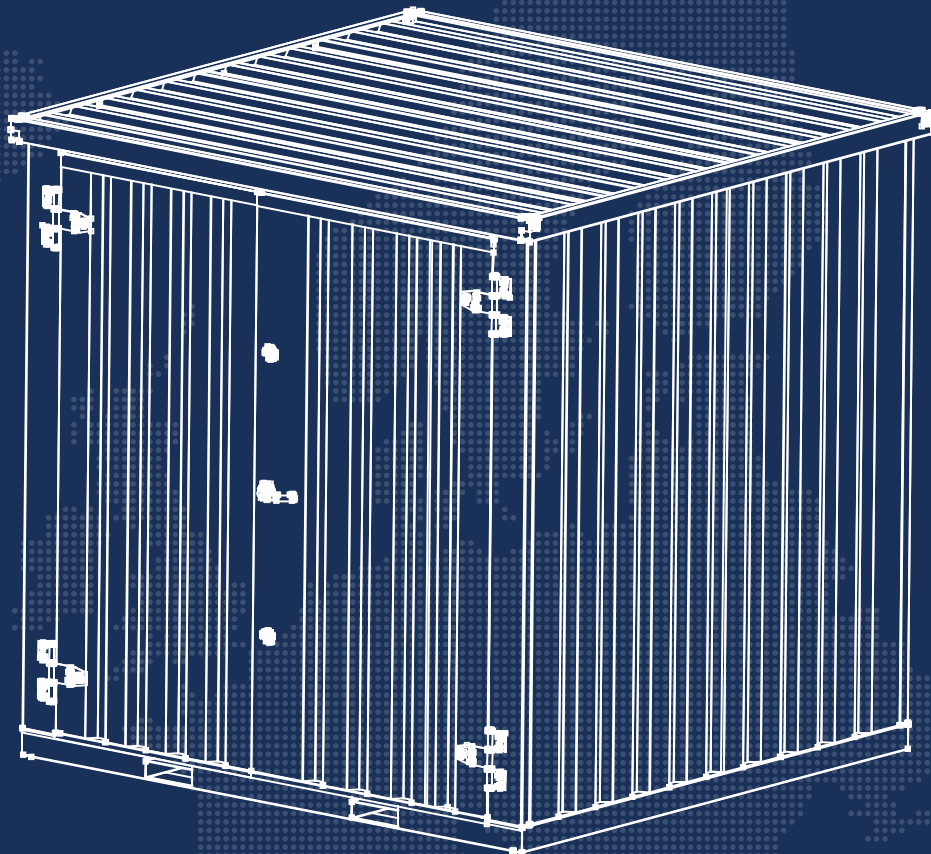




FOCO[®]
CONTAINERS

ASSEMBLY INSTRUCTIONS

Standard container



Equipment



- Screwdriver or drill (Phillips head)
- 13 mm wrench
- 19 mm wrench
- Torque wrench (13 mm and 19 mm inserts)

Manual:



First, using the 19 mm and 13 mm wrenches, remove the screws that hold the floor and roof package together, save these screws. Also unscrew and save the lifting eyes on the roof.

Then remove the wooden blocks at the corners of the package and the iron blocks in the middle, these are not required for assembly, but may be useful in leveling the container.





Then the panels are removed from the package, do not place them on the asphalt this can cause damage in the form of dents or scratches. Protect the panels with leftover wood or plastic from the package. Always mount a container on a straight level surface.



Next, the panels are placed in the correct position (photo above). They are mounted using the 13 mm and 19 mm screws from the package with a corresponding washer in between (photos below). During assembly, the panels should be held by an extra person to keep them from falling to the floor. Once the panel is attached to the floor it can be released unless there is wind. The side panels (walls) are placed first, then the door is placed.





Then the two panels are mounted using a 13mm screw, a nut and two washers. The screw is fixed with the nut in the holes with a washer on both sides for protection.

Each corner of a container contains three fixing holes where a screw must be placed.



Using the key, the cylinder lock is attached (photo 1). Then the door handle is attached (photo 2) and must be screwed on both sides using 3 screws (photo 3 + 4). Then the lock is fixed with the long screw on the side of the door (photo 5). Finally, the metal protection parts are placed on each latch and on each keyhole (photo 6).





The roof must be placed with (at least) two people, for larger models more people are required. As seen in the pictures above, the roof is slid onto the sliding rails at the top of the container. The roof is correctly placed when it falls into the slots. To check if the roof is positioned correctly, look from inside the container.



Then the roof is mounted using a 13 mm screw, and nut and two washers, as shown in the picture above.



Finally, the crane eyes are reattached to the roof of the container, no tools are required for this.

